



Safety Data Sheet

Issue Date 14-Jul-2017

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Revision Number 14

1. IDENTIFICATION

Product identifier

Product Code F022-0000B
Product Name EPOXOLINE CLEAR

Other means of identification

Common Name SERIES 22 / 322, PART B
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372 816-474-3400
Distributor Tnemec Company, Inc. 86 Boul, des Entreprises, Ste. 203, Boisbriand, Quebec Canada J7G 2T3

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

Label elements

EMERGENCY OVERVIEW

WARNING

Hazard statements

Harmful if swallowed
Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Appearance opaque

Physical state liquid

Odor Slight

Precautionary Statements

Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Wear protective gloves/protective clothing/eye protection/face protection
 Contaminated work clothing should not be allowed out of the workplace

Response

Get medical advice/attention if you feel unwell
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Call a POISON CENTER or doctor/physician if you feel unwell
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth

Storage

Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

If product is in liquid or paste form, physical or health hazards listed related to dust are not considered significant. However, product may contain substances that could be potential hazards if caused to become airborne due to grinding, sanding or other abrasive processes.

Other information

Toxic to aquatic life with long lasting effects
 Cancer hazard. Contains crystalline silica which can cause cancer. (Risk of cancer depends on duration and level of exposure).
 SEE SAFETY DATA SHEET
 Respirable crystalline silica (quartz) can cause silicosis, a fibrosis (scarring) of the lungs
 Acute Toxicity 6.001835 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	30 - <60%
EPOXY RESIN (LER)	25085-99-8	10 - <30%
EPOXY RESIN	28064-14-4	10 - <30%
DIGLYCIDYL ETHER OF CYCLOHEXANEDIMETHANOL	14228-73-0	1 - <10%
BENZYL ALCOHOL	100-51-6	1 - <10%
GAMMA-GLYCIDOXYPROPYLTRIMETHOXYSILANE	2530-83-8	1 - <10%

EPOXY RESIN (LER)	25068-38-6	1 - <10%
THIXATROPIC ADDITIVE	C389	0.1 - <1%
STODDARD SOLVENT (MINERAL SPIRITS)	8052-41-3	0 - <0.1%
FATTY ACIDS	147900-93-4	0 - <0.1%
METHYL ALCOHOL	-	0 - <0.1%
FATTY ACIDS	85711-55-3	0 - <0.1%
ETHYLENE GLYCOL MONOBUTYL ETHER	111-76-2	0 - <0.1%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
Inhalation	Remove to fresh air. Oxygen or artificial respiration if needed.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide. Foam. Dry chemical.

Unsuitable extinguishing media Water.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon oxides. Hydrocarbons. Aldehydes. Nitrogen oxides (NOx). Hydrogen cyanide. Silicon.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition.

Environmental Precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Close container after each use. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products Water. Amines. Strong oxidizing agents. Acids. Bases. Hypochlorites. Peroxides.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	TWA: 0.025 mg/m ³	TWA: 0.1 mg/m ³ TWA: 50 µg/m ³	50 mg/m ³
STODDARD SOLVENT (MINERAL SPIRITS) 8052-41-3	TWA: 100 ppm	TWA: 100 ppm TWA: 525 mg/m ³ TWA: 500 ppm TWA: 2900 mg/m ³	20000 mg/m ³
METHYL ALCOHOL	TWA: 200 ppm Skin STEL: 250 ppm	TWA: 200 ppm TWA: 260 mg/m ³ STEL: 250 ppm STEL: 325 mg/m ³ Skin	6000 ppm
ETHYLENE GLYCOL MONOBUTYL ETHER 111-76-2	TWA: 20 ppm	TWA: 25 ppm TWA: 120 mg/m ³ Skin TWA: 50 ppm TWA: 240 mg/m ³	700 ppm

Appropriate engineering controls

Engineering measures Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Use chemical resistant splash type goggles. If splashes are likely to occur, wear face-shield.
Skin and body protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
Respiratory protection	Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	liquid	Odor	Slight
Appearance	opaque	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		No data available
Melting point / freezing point	No data available	No data available
Boiling point / boiling range	72 °C / 162 °F	
Flash point	93 °C / 200.0 °F	Pensky Martens - Closed Cup
Evaporation rate		No data available
Flammability (solid, gas)	No data available	No information available
Flammability Limit in Air		No data available
Upper flammability limit	N/A	
Lower flammability limit	N/A	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	1.48385	g/cm ³
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature	No data available	No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity	6600 centipoises	approx

Other Information

Density	12.34783 lbs/gal
Volatile organic compounds (VOC) content	.027 lbs/gal
Total volatiles weight percent	.2180 %
Total volatiles volume percent	.3267 %
Bulk density	No information available

10. STABILITY AND REACTIVITY**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks. Amines. Contact with water liberates toxic gas.

Incompatible materials

Water, Amines, Strong oxidizing agents, Acids, Bases, Hypochlorites, Peroxides

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon oxides. Nitrogen oxides (NOx). Hydrocarbons. Aldehydes. Hydrogen cyanide. Silicon.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	Causes serious eye irritation.
Skin contact	Irritating to skin. May cause sensitization of susceptible persons.
Ingestion	Harmful if swallowed.

Chemical name	LD50 Oral	LD50 Dermal	LC50 Inhalation
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	= 500 mg/kg (Rat)	-	-
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
GAMMA-GLYCIDOXYPROPYLTRI METHOXYSILANE 2530-83-8	= 22600 µL/kg (Rat) = 7.01 g/kg (Rat)	= 3970 µL/kg (Rabbit)	> 5.3 mg/L (Rat) 4 h
EPOXY RESIN (LER) 25068-38-6	= 11400 mg/kg (Rat)	-	-
METHYL ALCOHOL	= 6200 mg/kg (Rat)	= 15800 mg/kg (Rabbit)	= 22500 ppm (Rat) 8 h = 64000 ppm (Rat) 4 h
ETHYLENE GLYCOL MONOBUTYL ETHER 111-76-2	= 470 mg/kg (Rat)	= 99 mg/kg (Rabbit)	= 450 ppm (Rat) 4 h

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Cancer hazard. Contains crystalline silica which can cause cancer. (Risk of cancer depends on duration and level of exposure).

Sensitization May cause sensitization of susceptible persons.

Mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	A2	Group 1	Known	X

ETHYLENE GLYCOL MONOBUTYL ETHER 111-76-2	A3	Group 3	-	
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Reproductive effects No information available.
STOT - single exposure No information available
STOT - repeated exposure No information available
Aspiration hazard Based on product level data, this product does not meet the requirement to be classified as an aspiration hazard. However, this product contains an ingredient that may cause aspiration if swallowed.

Acute Toxicity 6.001835 % of the mixture consists of ingredient(s) of unknown toxicity. mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

45.16046 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
EPOXY RESIN (LER) 25085-99-8	11 mg/L 72 hr	2 mg/L 96 hr <i>Oncorhynchus mykiss</i>	1.8 mg/L 48h
BENZYL ALCOHOL 100-51-6	35: 3 h <i>Anabaena variabilis</i> mg/L EC50	10: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static 460: 96 h <i>Pimephales promelas</i> mg/L LC50 static	23: 48 h water flea mg/L EC50
METHYL ALCOHOL		18 - 20: 96 h <i>Oncorhynchus mykiss</i> m/L LC50 static 100: 96 h <i>Pimephales promelas</i> mg/L LC50 static 28200: 96 h <i>Pimephales promelas</i> mg/L LC50 flow-through 13500 - 17600: 96 h <i>Lepomis macrochirus</i> mg/L LC50 flow-through 19500 - 20700: 96 h <i>Oncorhynchus mykiss</i> mg/L LC50 flow-through	
ETHYLENE GLYCOL MONOBUTYL ETHER 111-76-2		2950: 96 h <i>Lepomis macrochirus</i> mg/L LC50 1490: 96 h <i>Lepomis macrochirus</i> mg/L LC50 static	1000: 48 h <i>Daphnia magna</i> mg/L EC50 1698 - 1940: 24 h <i>Daphnia magna</i> mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Chemical name	log Pow
EPOXY RESIN (LER) 25085-99-8	3
BENZYL ALCOHOL 100-51-6	1.1
METHYL ALCOHOL	-0.77
ETHYLENE GLYCOL MONOBUTYL ETHER 111-76-2	0.81

Other Adverse Effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Methods Keep container tightly closed. If spilled, contain spilled material and remove with inert

absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
METHYL ALCOHOL		Included in waste stream: F039		U154

Chemical name	CAWAST
METHYL ALCOHOL	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT
Proper Shipping Name PAINT & RELATED MATERIAL

Additional information Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does Not Comply
ENCS	Does Not Comply
IECSC	Complies
KECL	Does Not Comply
PICCS	Does Not Comply
AICS	Complies

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Chemical name	HAPS Data
METHYL ALCOHOL	
ETHYLENE GLYCOL MONOBUTYL ETHER	

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40n of the Code of Federal Regulations, Part 372:

Chemical name	SARA 313 - Threshold Values
METHYL ALCOHOL -	1.0
ETHYLENE GLYCOL MONOBUTYL ETHER - 111-76-2	1.0

SARA 311/312 Hazardous Categorization

Acute Health Hazard Yes

Chronic Health Hazard Yes
 Fire Hazard No
 Sudden Release of Pressure Hazard No
 Reactive Hazard No

Chemical name	Hazardous Substances RQs	CERCLA EHS RQs	RQ
METHYL ALCOHOL	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

California Prop. 65

:This product can expose you to the following chemicals which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Chemical name	California Prop. 65
CRYSTALLINE SILICA (QUARTZ) - 14808-60-7	Carcinogen
METHYL ALCOHOL -	Developmental
ETHYLENE GLYCOL MONOBUTYL ETHER - 111-76-2	*

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Chemical name	New Jersey	Massachusetts	Pennsylvania
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	X	X	X
BENZYL ALCOHOL 100-51-6		X	X
STODDARD SOLVENT (MINERAL SPIRITS) 8052-41-3	X	X	X
METHYL ALCOHOL	X	X	X
ETHYLENE GLYCOL MONOBUTYL ETHER 111-76-2	X	X	X

16. OTHER INFORMATION

NFPA Health 2 Flammability 1 Instability 1 Physical hazard -
HMIS (Hazardous Material Information System) Health 2 Flammability 1 Reactivity 1

Prepared By Tnemec Regulatory Dept: 816-474-3400
 Revision Date 14-Jul-2017

Revision Summary
 9 1 4 5 7 10 8 11 14

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of SDS